



US009470851B2

(12) **United States Patent**  
**Smith et al.**

(10) **Patent No.:** **US 9,470,851 B2**  
(45) **Date of Patent:** **Oct. 18, 2016**

(54) **FIBER OPTIC CONNECTOR HOLDER AND METHOD**

USPC ..... 385/53, 78, 58, 70  
See application file for complete search history.

(71) Applicant: **CommScope Technologies LLC**,  
Hickory, NC (US)

(56) **References Cited**

(72) Inventors: **Trevor D. Smith**, Eden Prairie, MN (US); **Thomas C. Tinucci**, Chaska, MN (US); **Cindy S. Walters**, Prior Lake, MN (US); **James W. Conroy**, Prior Lake, MN (US); **Joel B. Douglas**, Newton, IA (US); **Kathleen M. Barnes**, Santa Rosa, CA (US); **Marlon E. Holmquist**, Gibbon, MN (US)

U.S. PATENT DOCUMENTS

4,736,100 A 4/1988 Vastagh  
4,747,020 A 5/1988 Brickley et al.

(Continued)

FOREIGN PATENT DOCUMENTS

EP 0 743 701 A2 11/1996  
EP 0 788 002 A1 8/1997

(Continued)

(73) Assignee: **CommScope Technologies LLC**,  
Hickory, NC (US)

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

OTHER PUBLICATIONS

Drawings showing an ADC fiber storage trough concept including presentation entitled "Fujitsu Fiber Management Project Fiber Trough Concept", 11 pages (Jun. 2002).

(Continued)

(21) Appl. No.: **14/840,986**

(22) Filed: **Aug. 31, 2015**

(65) **Prior Publication Data**

US 2016/0124161 A1 May 5, 2016

*Primary Examiner* — Javaid Nasri

(74) *Attorney, Agent, or Firm* — Merchant & Gould P.C.

(57)

**ABSTRACT**

A fiber optic connector holder is sized to fit within an opening for mounting a fiber optic adapter. The fiber optic connector holder is configured to permit a fiber optic connector with a dust cap positioned about a ferrule and a polished end face of an optical fiber held by the ferrule to be inserted within and releasably held by the connector holder. A system for holding fiber optic connectors includes a fiber optic connector holder mounted within an opening in a bulkhead for mounting a fiber optic adapter. The fiber optic connector holder is configured to receive a fiber optic connector with a dust cap mounted about a ferrule and polished end face of an optical fiber held by the ferrule. An optical fiber connector may be held to a bulkhead when the fiber optic connector includes a dust cap mounted about a ferrule and a polished end face of an optical fiber held by the ferrule.

**Related U.S. Application Data**

(63) Continuation of application No. 14/132,282, filed on Dec. 18, 2013, now Pat. No. 9,122,019, which is a continuation of application No. 13/540,258, filed on Jul. 2, 2012, now Pat. No. 8,636,421, which is a

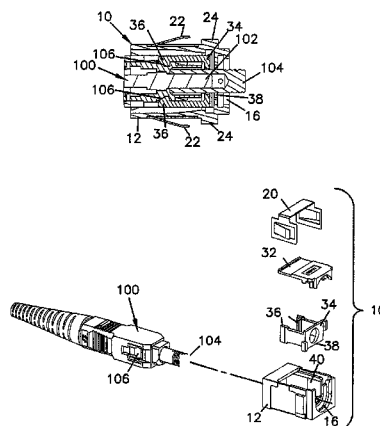
(Continued)

(51) **Int. Cl.**  
**G02B 6/36** (2006.01)  
**G02B 6/38** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **G02B 6/3849** (2013.01); **G02B 6/381** (2013.01); **G02B 6/3825** (2013.01); **G02B 6/3897** (2013.01); **Y10T 29/49826** (2015.01)

(58) **Field of Classification Search**  
CPC .. G02B 6/381; G02B 6/3897; G02B 6/3849; G02B 6/3825; G02B 6/38; Y10T 29/49826

**20 Claims, 8 Drawing Sheets**



**Related U.S. Application Data**

continuation of application No. 13/177,108, filed on Jul. 6, 2011, now Pat. No. 8,210,756, which is a continuation of application No. 12/908,271, filed on Oct. 20, 2010, now Pat. No. 7,980,768, which is a continuation of application No. 12/185,504, filed on Aug. 4, 2008, now Pat. No. 7,841,775, which is a continuation of application No. 11/729,425, filed on Mar. 27, 2007, now Pat. No. 7,407,330, which is a continuation of application No. 10/610,325, filed on Jun. 30, 2003, now Pat. No. 7,198,409.

(56)

**References Cited**

## U.S. PATENT DOCUMENTS

4,792,203	A	12/1988	Nelson et al.	6,208,796	B1	3/2001	Williams Vigliaturo
4,824,196	A	4/1989	Bylander	6,227,717	B1	5/2001	Ott et al.
4,861,134	A	8/1989	Alameel et al.	6,234,683	B1	5/2001	Waldron et al.
4,900,123	A	2/1990	Barlow et al.	6,236,795	B1	5/2001	Rodgers
4,948,220	A	8/1990	Violo et al.	6,240,229	B1	5/2001	Roth
4,995,688	A	2/1991	Anton et al.	6,247,849	B1	6/2001	Liu
5,023,646	A	6/1991	Ishida et al.	6,256,443	B1	7/2001	Urano
5,058,983	A	10/1991	Corke et al.	6,259,850	B1	7/2001	Crosby, Jr. et al.
5,073,042	A	12/1991	Mulholland et al.	6,271,484	B1	8/2001	Tokutsu
5,076,688	A	12/1991	Bowen et al.	6,278,829	B1	8/2001	BuAbbud et al.
5,142,598	A	8/1992	Tabone	6,298,190	B2	10/2001	Waldron et al.
5,214,735	A	5/1993	Henneberger et al.	RE37,489	E	1/2002	Anton et al.
5,233,674	A	8/1993	Vladic	6,347,888	B1	2/2002	Puetz
5,274,729	A	12/1993	King et al.	6,356,697	B1	3/2002	Braga et al.
5,274,731	A	12/1993	White	6,363,200	B1	3/2002	Thompson et al.
5,317,663	A	5/1994	Beard et al.	6,385,381	B1	5/2002	Janus et al.
5,333,221	A	7/1994	Briggs et al.	6,411,767	B1	6/2002	Burrous et al.
5,333,222	A	7/1994	Belenkiy et al.	6,418,262	B1	7/2002	Puetz et al.
5,359,688	A	10/1994	Underwood	6,424,781	B1	7/2002	Puetz et al.
5,363,465	A	11/1994	Korkowski et al.	6,425,694	B1	7/2002	Szilagyi et al.
5,367,598	A	11/1994	Devenish, III et al.	6,431,762	B1	8/2002	Taira et al.
5,402,515	A	3/1995	Vidacovich et al.	6,434,313	B1	8/2002	Clapp, Jr. et al.
5,408,557	A	4/1995	Hsu	6,452,925	B1	9/2002	Sistanizadeh et al.
RE34,955	E	5/1995	Anton et al.	6,453,033	B1	9/2002	Little et al.
5,420,958	A	5/1995	Henson et al.	6,464,402	B1	10/2002	Andrews et al.
5,442,726	A	8/1995	Howard et al.	D466,087	S	11/2002	Cuny et al.
5,448,015	A	9/1995	Jamet et al.	6,480,487	B1	11/2002	Wegleirner et al.
5,469,526	A	11/1995	Rawlings	6,483,977	B2	11/2002	Bathey et al.
5,497,444	A	3/1996	Wheeler	6,496,640	B1	12/2002	Harvey et al.
5,506,922	A	4/1996	Grois et al.	6,539,147	B1	3/2003	Mahony
5,511,144	A	4/1996	Hawkins et al.	6,539,160	B2	3/2003	Bathey et al.
5,542,015	A	7/1996	Hultermans	6,542,688	B1	4/2003	Bathey et al.
5,647,043	A	7/1997	Anderson et al.	6,547,450	B2	4/2003	Lampert
5,708,751	A	1/1998	Mattei	6,554,485	B1	4/2003	Beatty et al.
5,734,776	A	3/1998	Puetz	6,556,763	B1	4/2003	Puetz et al.
5,764,844	A	6/1998	Mendes	6,577,595	B1	6/2003	Counterman
5,774,612	A	6/1998	Belenkiy et al.	6,597,670	B1	7/2003	Tweedy et al.
5,778,132	A	7/1998	Csipkes et al.	6,614,980	B1	9/2003	Mahony
5,784,515	A	7/1998	Tamaru et al.	6,621,975	B2	9/2003	Laporte et al.
5,823,646	A	10/1998	Arizpe et al.	6,623,170	B2	9/2003	Petrillo
5,825,955	A	10/1998	Ernst et al.	6,625,375	B1	9/2003	Mahony
5,883,995	A	3/1999	Lu	6,631,237	B2	10/2003	Knudsen et al.
5,909,526	A	6/1999	Roth et al.	6,654,536	B2	11/2003	Bathey et al.
5,930,425	A	7/1999	Abel et al.	6,661,961	B1	12/2003	Allen et al.
5,945,633	A	8/1999	Ott et al.	6,668,127	B1	12/2003	Mahony
5,956,444	A	9/1999	Duda et al.	6,678,457	B2	1/2004	Kim et al.
5,969,294	A	10/1999	Eberle et al.	6,755,574	B2	6/2004	Fujiwara et al.
5,975,769	A	11/1999	Larson et al.	6,760,530	B1	7/2004	Mandry
6,027,252	A	2/2000	Erdman et al.	6,760,531	B1	7/2004	Solheid et al.
6,041,155	A	3/2000	Anderson et al.	6,768,860	B2	7/2004	Liberty
6,044,193	A	3/2000	Szentesi et al.	6,778,752	B2	8/2004	Laporte et al.
6,061,492	A	5/2000	Strause et al.	6,788,786	B1	9/2004	Kessler et al.
6,069,797	A	5/2000	Widmayer et al.	6,792,190	B2	9/2004	Xin
6,076,975	A	6/2000	Roth	6,792,191	B1	9/2004	Clapp, Jr. et al.
6,079,881	A	6/2000	Roth	6,815,612	B2	11/2004	Bloodworth et al.
6,096,797	A	8/2000	Prantl et al.	6,850,685	B2	2/2005	Tinucci et al.
6,149,315	A	11/2000	Stephenson	6,853,795	B2	2/2005	Dagley et al.
6,160,946	A	12/2000	Thompson et al.	6,870,734	B2	3/2005	Mertesdorf et al.
6,188,687	B1	2/2001	Mussman et al.	6,901,200	B2	5/2005	Schray
6,188,825	B1	2/2001	Bandy et al.	6,909,833	B2	6/2005	Henschel et al.
				6,920,274	B2	7/2005	Rapp et al.
				6,925,241	B2	8/2005	Bohle et al.
				6,950,593	B2	9/2005	Hodge et al.
				6,980,725	B1	12/2005	Swiecone
				6,983,095	B2	1/2006	Reagan et al.
				7,029,322	B2	4/2006	Ernst et al.
				7,142,764	B2	11/2006	Allen et al.
				7,198,409	B2	4/2007	Smith et al.
				7,200,317	B2	4/2007	Reagan et al.
				7,218,827	B2	5/2007	Vongseng et al.
				7,233,731	B2	6/2007	Solheid et al.
				7,277,620	B2	10/2007	Vongseng et al.
				7,407,330	B2	8/2008	Smith et al.
				7,457,503	B2	11/2008	Solheid et al.
				7,841,775	B2	11/2010	Smith et al.
				7,980,768	B2	7/2011	Smith et al.
				8,210,756	B2	7/2012	Smith et al.
				8,636,421	B2	1/2014	Smith et al.

(56)

## References Cited

## U.S. PATENT DOCUMENTS

9,122,019	B2 *	9/2015	Smith .....	G02B 6/3849 385/53
2001/0001270	A1	5/2001	Williams Vigliaturo	
2002/0034290	A1	3/2002	Pershan	
2002/0176681	A1	11/2002	Puetz et al.	
2002/0181893	A1	12/2002	White et al.	
2003/0002812	A1	1/2003	Lampert	
2003/0113086	A1	6/2003	Jun et al.	
2003/0174996	A1	9/2003	Henschel et al.	
2003/0207601	A1	11/2003	Adachi	
2004/0074852	A1	4/2004	Knudsen et al.	
2004/0126069	A1	7/2004	Jong et al.	
2004/0165852	A1	8/2004	Erwin et al.	
2004/0228598	A1	11/2004	Allen et al.	
2004/0264873	A1	12/2004	Smith et al.	
2005/0002633	A1	1/2005	Solheid et al.	
2005/0129379	A1	6/2005	Reagan et al.	
2005/0163448	A1	7/2005	Blackwell, Jr. et al.	
2006/0083475	A1	4/2006	Grubish et al.	
2006/0115220	A1	6/2006	Elkins, II et al.	
2006/0204200	A1	9/2006	Lampert et al.	
2008/0025684	A1	1/2008	Vongseng et al.	
2009/0074372	A1	3/2009	Solheid et al.	

## FOREIGN PATENT DOCUMENTS

EP	0 871 047	A1	10/1998
EP	0 975 180	A1	1/2000
EP	1 045 267	A1	10/2000
JP	63-229409		9/1988
JP	2000075180		3/2000
JP	2001027720		1/2001
JP	2001235633		8/2001
JP	1144266	S	6/2002
JP	3307618	B2	7/2002
JP	2005091379		4/2005
JP	3761762	B2	3/2006
WO	WO 98/53347		11/1998
WO	WO 99/27404		6/1999
WO	WO 00/75706	A2	12/2000
WO	WO 02/21182	A1	3/2002
WO	WO 02/103429	A2	12/2002
WO	WO 2004/032532	A2	4/2004

## OTHER PUBLICATIONS

Drawings showing another ADC fiber storage trough concept including presentation entitled "Fujitsu Fiber Management Project Fiber Trough Concept" by Kathy Barnes (7 pages), photos of trough disclosed in presentation by Kathy Barnes installed in a rack (3 pages) and presentation entitled "Fujitsu Fiber Management Project Fiber Trough Concept" by Dan Mertesdorf (9 pages), 19 total pages (Apr. 2002).

"Retainer Staright [sic] Removable SC," which shows a latch design, 2 pages (Jan. 17, 2006).

Brochure from Amphenol Corp. entitled "Amphenol® 954 Series one piece SC Connector," 2 pgs. (1990).

AMP Inc. catalog entitled "Fiber Optic Products," front and back covers and p. 59, (4 pgs.) (© 1991).

HRS catalog entitled "Optical Fibre Connectors," front and back covers and pp. 16, 17 and 49 (5 pages) (Mar. 1991).

AT&T Network Systems catalog entitled "Fiber Optic Products Innovation for wide ranging applications," front and back covers and pp. 6-1 through 6-16 (18 pages) (© 1995).

ADC Telecommunications, Inc.'s Outside Plant, Fiber Cross-Connect Solutions Products Brochure; front cover, Table of Contents, pp. 1-48, and back cover; revised Jun. 2002, Item No. 1047.

ADC Telecommunications, Inc.'s 6th Edition of Next Generation Frame (NGF) Product Family Ordering Guide; front cover, Table of Contents, pp. 1-41, and back cover; revised Feb. 2003, Item No. 820.

ADC Telecommunications, Inc.'s Fiber Optic, Cable Assemblies and Accessories Brochure; front cover, Table of Contents, pp. 1-23, and back cover; revised Apr. 2003, Item No. 100300.

ADC Telecommunications, Inc.'s OMX™ 600, Optical Distribution Frame Brochure; front cover, Table of Contents, pp. 1-14, and back cover; revised Feb. 2001, Item No. 854.

Iwano, S. et al., "MU-type Optical Fiber Connector System," *NTT Review*, vol. 9, No. 2, pp. 63-71 (Mar. 1997).

NTT Int'l Fiber Termination Module (FTM) & Premises Optical Distribution Cabinets (PODC) product brochure, 3 pages, undated.

Sugita, E. et al., "SC-Type Single-Mode Optical Fiber Connectors," *Journal of Lightwave Technology*, vol. 7, No. 11, pp. 1689-1696 (Nov. 1989).

24 photos of LambdaUnit® Blank Card; "LambdaUnit® MultiService Switch (MSS)" brochure (2003); and "Lucent's LambdaUnit® Busts Out" official release (Jan. 29, 2002).

Complaint relating to Civil Action No. 08-CV-5222-RMK-JJK, filed Sep. 19, 2008 (8 pages).

First Amended Complaint relating to *ADC Telecommunications, Inc. v. Tyco Electronics Corp.*, Civil Action No. 08-CV-05222, filed Dec. 8, 2008.

Answer, Affirmative Defenses, and Counter Claims to the First Amended Complaint relating to *ADC Telecommunications, Inc. v. Tyco Electronics Corp.*, Civil Action No. 08-CV-05222, filed Mar. 13, 2009.

ADC's Reply to Counterclaims and Counterclaims relating to *ADC Telecommunications, Inc. v. Tyco Electronics Corp.*, Civil Action No. 08-CV-05222, filed Apr. 2, 2009.

Stipulated Dismissal of all Claims and Counterclaims relating to *ADC Telecommunications, Inc. v. Tyco Electronics Corp.*, Civil Action No. 08-CV-05222, filed Oct. 30, 2009.

20 photographs showing what AFL Telecommunications LLC purports to be the ECOE cabinet referenced in the Prior art statement and the Supplemental prior art statement listed above. AFL Telecommunications LLC asserts the cabinet shown in the photographs was on sale as early as 2001.

Complaint relating to Civil Action No. 08-CV-02234-DWF-JSM, filed Jun. 13, 2008.

First Amended Complaint, *ADC Telecommunication, Inc. and Fiber Optic Network Solutions Corp. v. AFL Telecommunications LLC*, Civil Action No. 0:08-cv-02234-DWF-JSM, 8 pages (Aug. 14, 2008).

Defendant's Answer and Defenses in Response to the First Amended Complaint, *ADC Telecommunication, Inc. and Fiber Optic Network Solutions Corp. v. AFL Telecommunications LLC*, Civil Action No. 0:08-cv-02234-DWF-JSM, 14 pages (Dec. 8, 2008).

Amended Order for Pretrial Conference, *ADC Telecommunication, Inc. and Fiber Optic Network Solutions Corp. v. AFL Telecommunications LLC*, Civil Action No. 0:08-CV-02234-DWF-JSM, 5 pages (Dec. 11, 2008).

Prior art statement submitted by AFL Telecommunications LLC in Civil Action No. 08-CV-02234-DWF-JSM on May 11, 2009 (145 pages).

Supplemental prior art statement submitted by AFL Telecommunications LLC in Civil Action No. 08-CV-02234-DWF-JSM on May 19, 2009 (155 pages).

Response to prior art statement submitted by ADC Telecommunications, Inc. in Civil Action No. 08-CV-02234-DWF-JSM on Aug. 18, 2009 (131 pages).

Second supplemental prior art statement submitted by AFL Telecommunications LLC in Civil Action No. 08-CV-02234-DWF-JSM on Nov. 10, 2009 (8 pages).

Joint Claim Construction Statement, relating to Civil Action No. 08-CV-02234, filed Nov. 17, 2009 (40 pages).

Plaintiff ADC's Markman Brief (Redacted Version), filed Feb. 9, 2010, relating to Civil Action No. 08-CV-02234-DWF-JSM (99 pages).

Defendant AFL Telecommunications LLC's Memorandum in Support of Proposed Claim Construction, (AFL's Markman Brief), filed Feb. 9, 2010, relating to Civil Action No. 08-CV-02234 (42 pages). Plaintiff ADC's Responsive Markman Brief, filed Mar. 9, 2010, relating to Civil Action No. 08-CV-02234 (21 pages).

(56)

**References Cited**

## OTHER PUBLICATIONS

Defendant AFL Telecommunications LLC's Answering Claim Construction Brief, filed Mar. 9, 2010, relating to *ADC Telecommunications, Inc. v. AFL Telecommunications LLC*, Civil Action No. 08-CV-02234 (60).

Stipulated Dismissal of all Claims and Counterclaims relating to *ADC Telecommunications, Inc. v. AFL Telecommunications LLC*, Civil Action No. 08-CV-02234, filed Jul. 27, 2010 (2 pages).

Dismissal Order relating to *ADC Telecommunications, Inc. v. AFL Telecommunications LLC*, Civil Action No. 08-CV-02234, filed Jul. 28, 2010 (1 page).

FONS Corporation's MDC Series Rack or Wall Mount Enclosures product sheet, 3 pages, (2002).

FONS Corporation's Modular Distribution Cabinets Rack Mount Enclosures, Model MDC-7, product sheet, 2 pages (2005) (shows the same device as shown in FONS Corporation's MDC Series Rack or Wall Mount Enclosures product sheet (above)).

FONS Corporation's Technical Drawing No. 11669, Rev. D, of Distribution Cabinet Assembly MFDC-7, 1 page (technical drawing depicting the device shown in FONS Corporation's Modular Distribution Cabinets Rack Mount Enclosures (above)).

ADC Telecommunications, Inc.'s Secure Fiber Entrance Terminal (SFET) Brochure; front cover, pp. 2-7, and back cover; revised May 1998, Item No. 1005.

ADC Telecommunications, Inc.'s 2<sup>nd</sup> Edition of Fiber Panel Products; front cover, Table of Contents, pp. 1-111, and back cover; revised Jul. 1996, Item No. 846.

Nexans, Cross-Connect Cabinet III: Plastic Watertight Cabinet for FTTH Applications, dated 2002 (2 pages).

Nexans, Cross-Connect Cabinet V: Metallic Watertight Cabinet for FTTH Applications, dated 2002 (2 pages).

Optical fiber coupler review, Technical Report 2001, showing Sumitomo Osaka Cement Co. Ltd's Optical Coupler (pp. 41-42). Hasegawa et al., *100GHz-48CH Athermal AWG with a Novel Temperature Insensitive Principle*, National Fiber Optics Engineers Conference, 2003 Technical Proceedings, pp. 801-808.

ATI Optique Catalog, ATI Optique Division of TI electronique, Version 2.6, released Mar. 27, 2002 (50 pages).

Tachikura et al., *Newly Developed Optical Fiber Distribution System and Cable Management in Central Office*, International Wire & Cable Symposium, Proceedings of the 50<sup>th</sup> IWCS, pp. 98-105.

*Couplers: Couplers WDMS Packaging*, Alcoa Fujikura Ltd., Telecommunications Division, © 2000 (5 pages) showing AFL splitters. Office Action and Certified translation thereof cited by Japanese Patent Examiner in Japanese application No. 2006-517505, which is equivalent to copending and coassigned U.S. Appl. No. 12/276,886, filed Nov. 24, 2008, by Solheid et al., titled "Telecommunications Connection Cabinet."

European Search Report mailed Nov. 19, 2009 for European Application No. 09011819, which claims priority to previously cited U.S. Pat. No. 7,198,409 (7 pages).

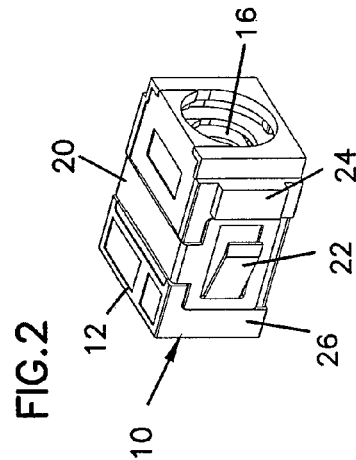
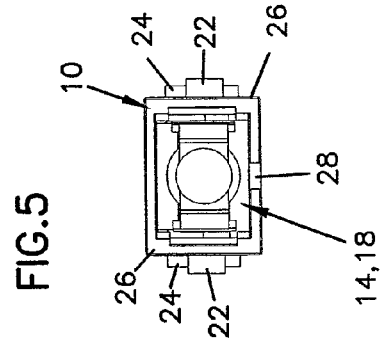
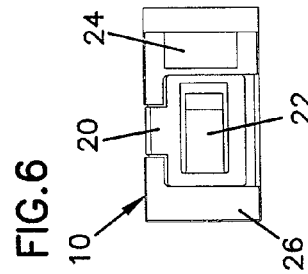
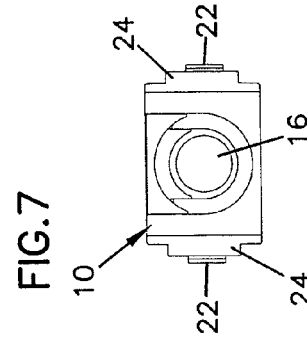
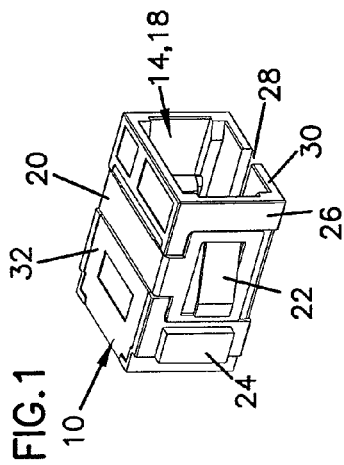
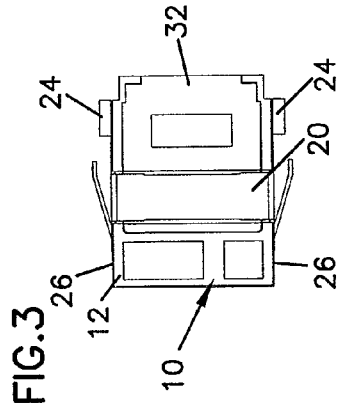
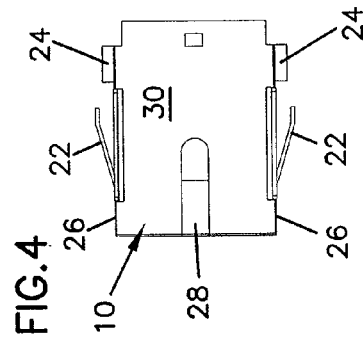
U.S. Appl. No. 11/729,310, filed Mar. 27, 2007 including Fifth Preliminary Amendment filed Jun. 17, 2008 and Notice of Allowance (56 pages).

Notice of Allowance mailed May 3, 2010 in copending U.S. Appl. No. 12/276,886, now published as U.S. Publication No. 2009/0074372.

Order for Dismissal with Prejudice, *ADC Telecommunication, Inc. and Fiber Optic Network Solutions Corp. v. AFL Telecommunications LLC*, Civil Action No. 0:08-cv-02234-DWF-JSM, 1 page (Aug. 6, 2010).

European Search Report mailed Sep. 5, 2011 (7 pages).

\* cited by examiner



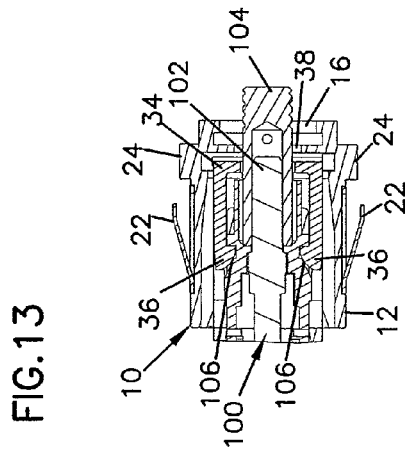


FIG. 13

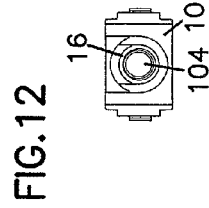


FIG. 12

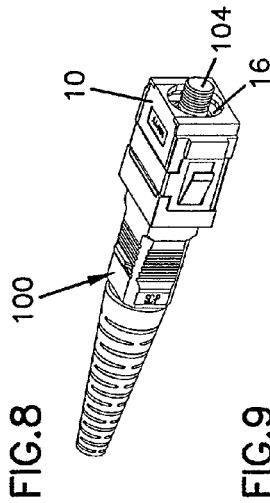


FIG. 8

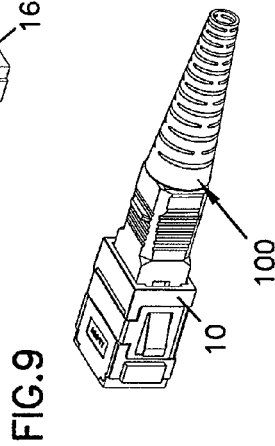


FIG. 9

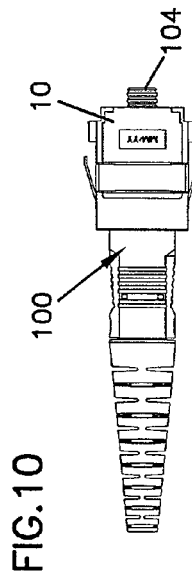


FIG. 10

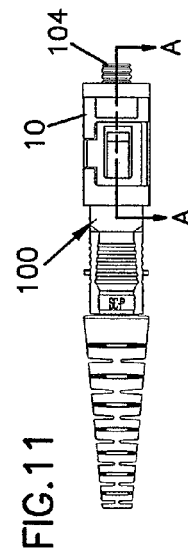


FIG. 11

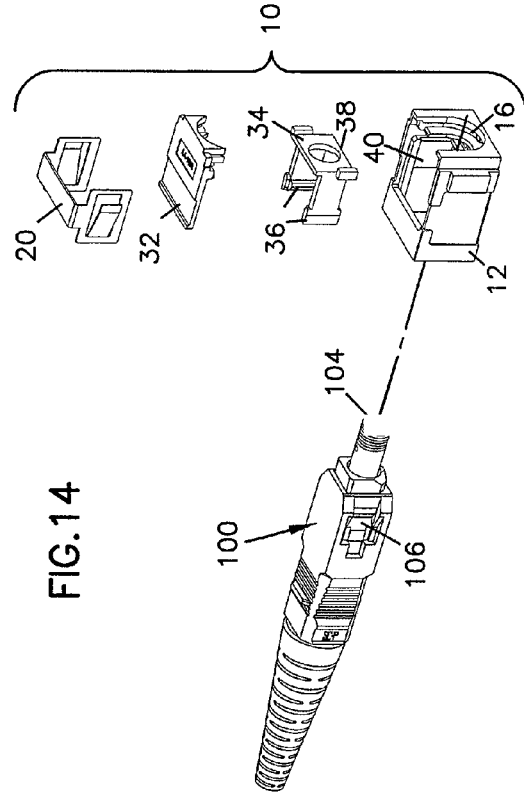
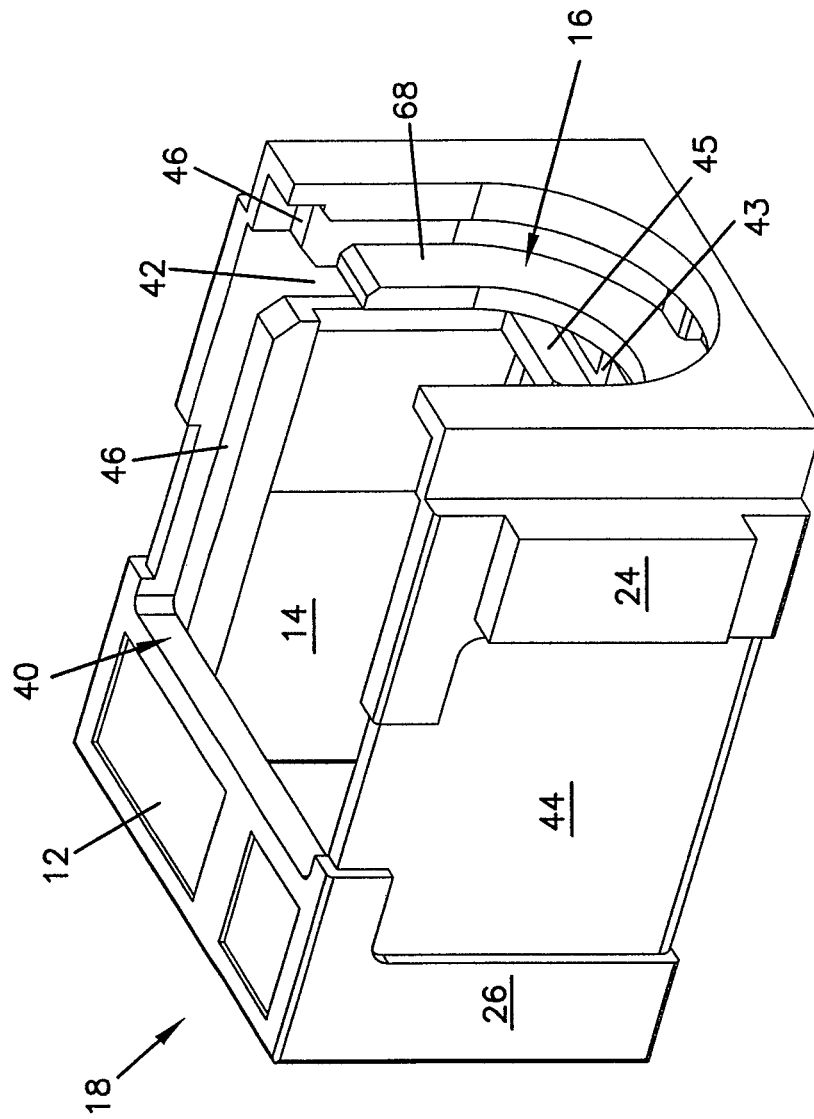


FIG. 14

**FIG. 15**



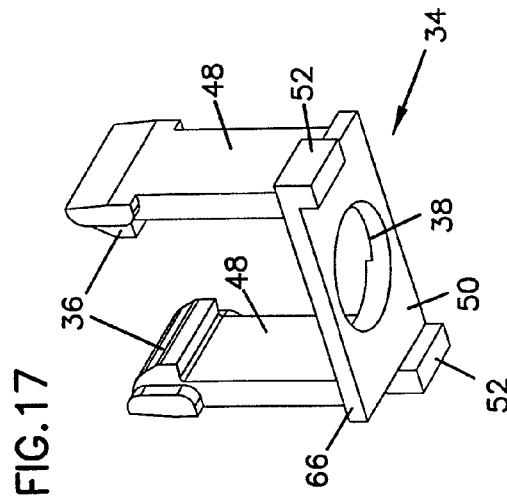
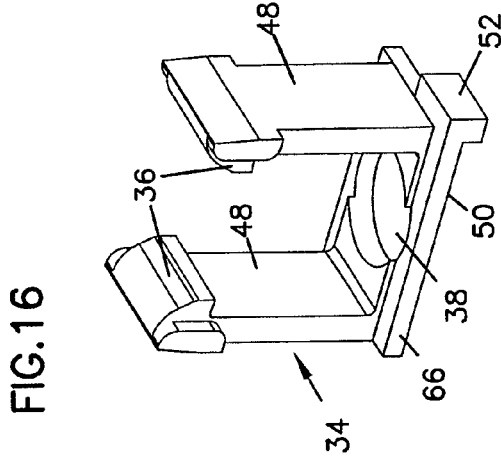
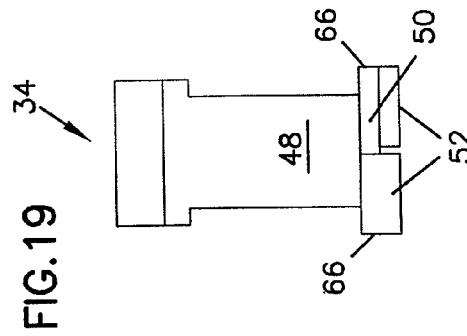
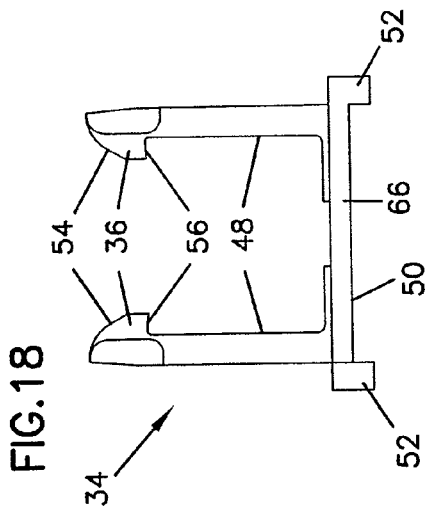
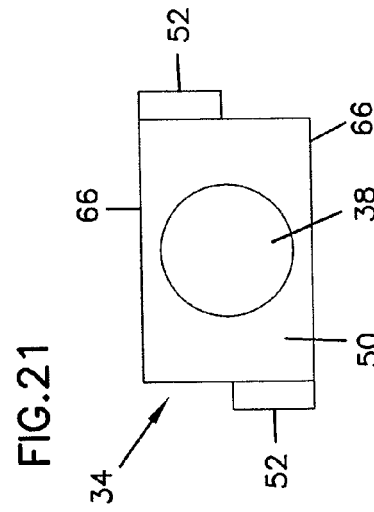
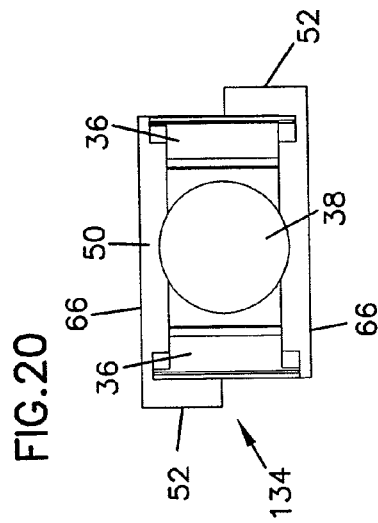




FIG. 22

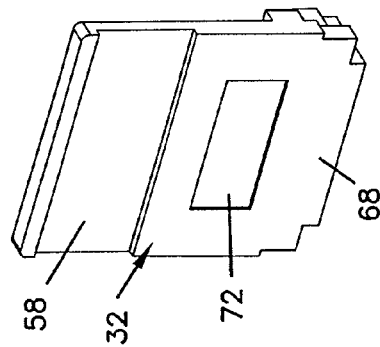


FIG. 23

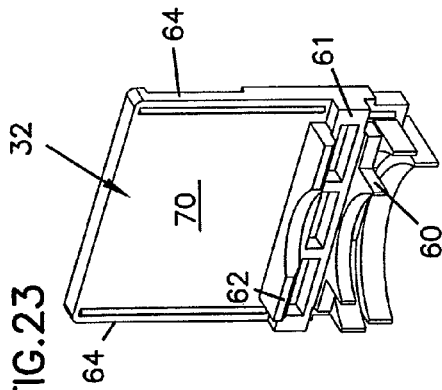


FIG. 25

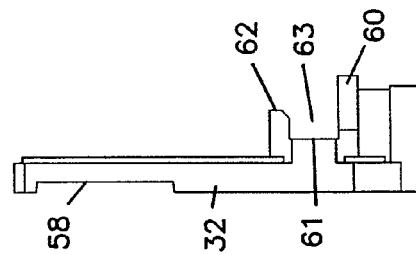


FIG. 26

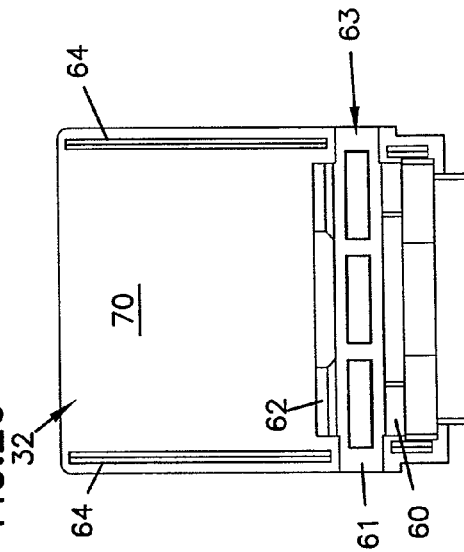


FIG. 24

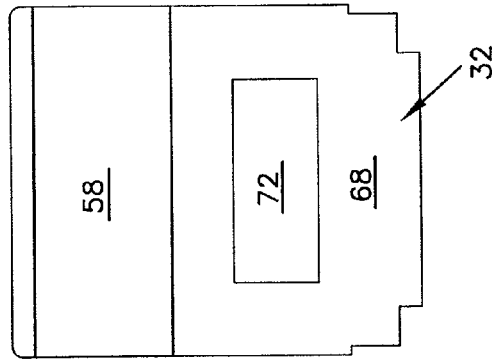


FIG. 27

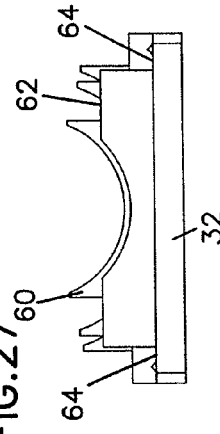


FIG. 28

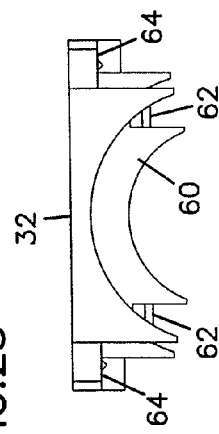


FIG. 29

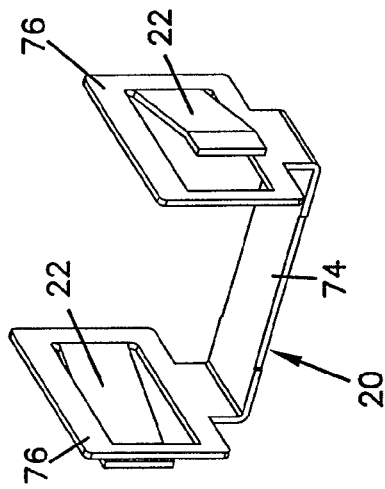


FIG. 30

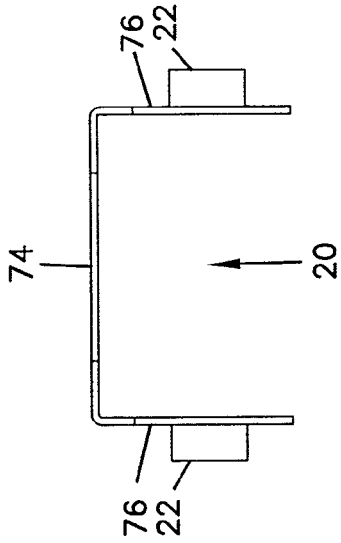


FIG. 31

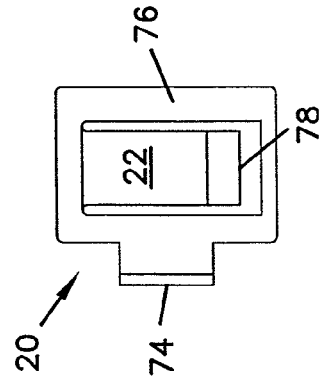
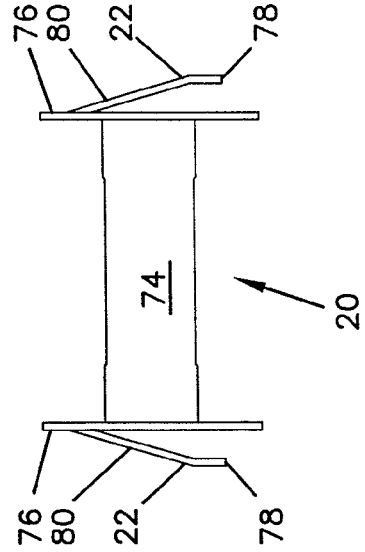


FIG. 32



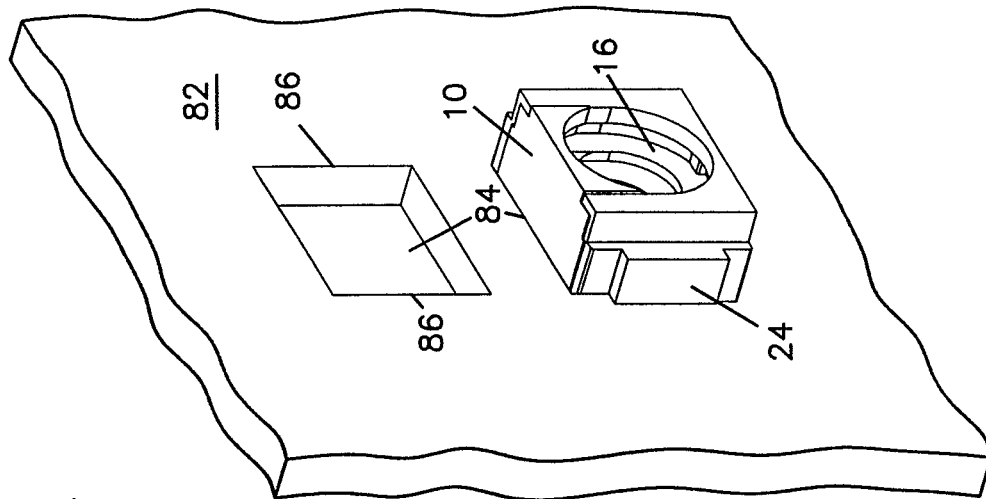


FIG. 34

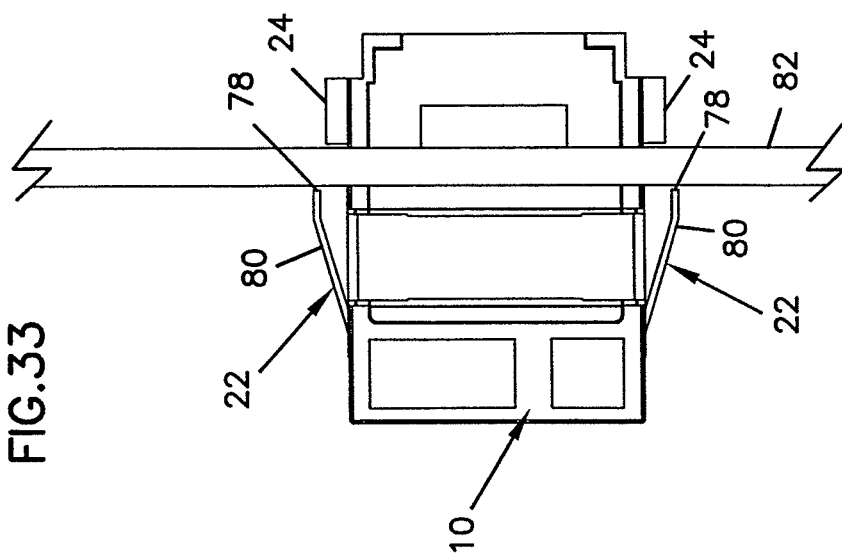
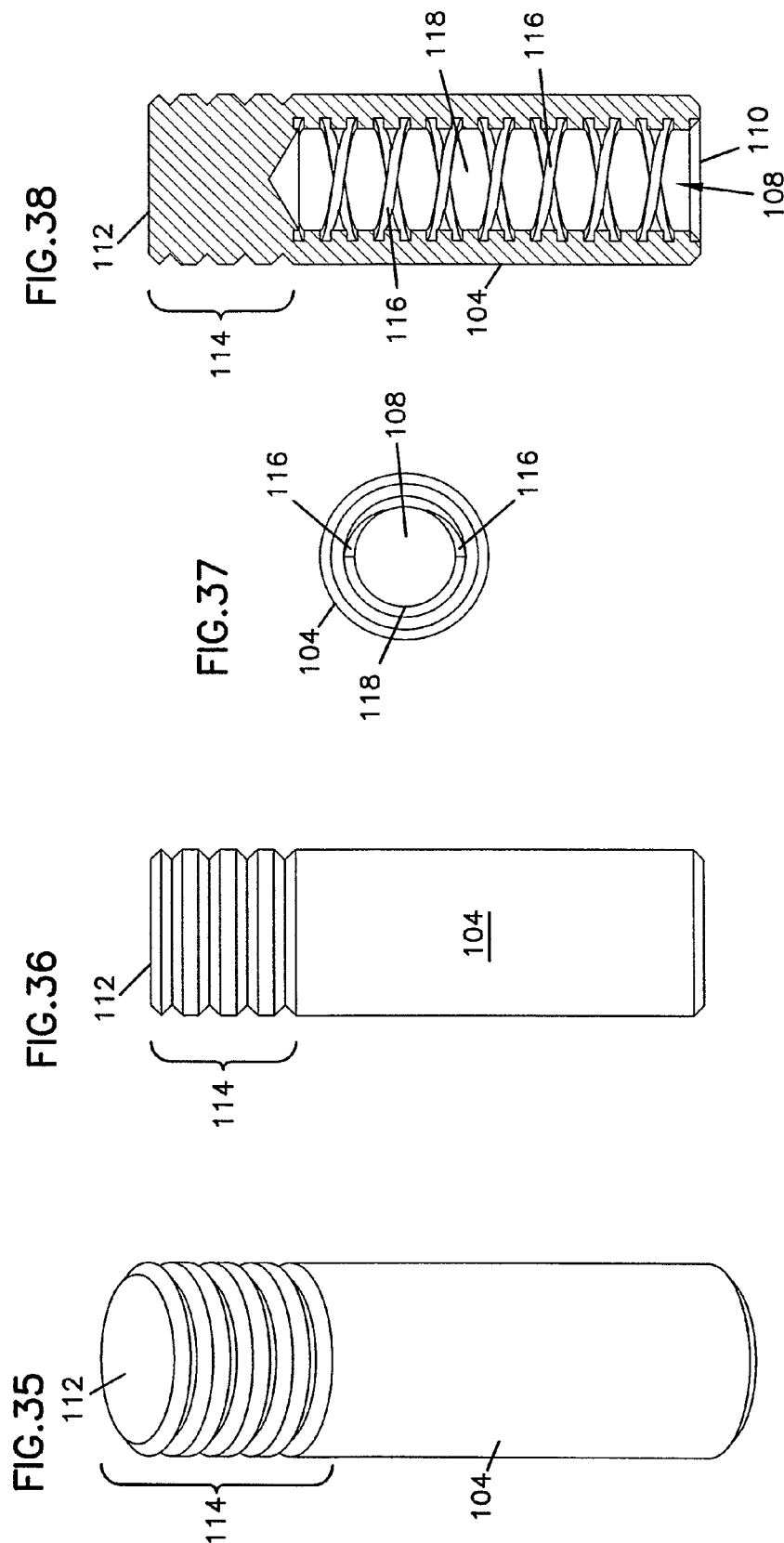


FIG. 33



1

**FIBER OPTIC CONNECTOR HOLDER AND METHOD****CROSS REFERENCE TO RELATED APPLICATIONS**

This application is a continuation of application Ser. No. 14/132,282, filed Dec. 18, 2013, now U.S. Pat. No. 9,122,019, which is a continuation of application Ser. No. 13/540,258, filed Jul. 2, 2012, now U.S. Pat. No. 8,636,421, which is a continuation of application Ser. No. 13/177,108, filed Jul. 6, 2011, now U.S. Pat. No. 8,210,756, which is a continuation of application Ser. No. 12/908,271, filed Oct. 20, 2010, now U.S. Pat. No. 7,980,768 which is a continuation of application Ser. No. 12/185,504, filed Aug. 4, 2008, now U.S. Pat. No. 7,841,775, which is a continuation of application Ser. No. 11/729,425, filed Mar. 27, 2007, now U.S. Pat. No. 7,407,330, which is a continuation of application Ser. No. 10/610,325, filed Jun. 30, 2003, now U.S. Pat. No. 7,198,409, which applications are incorporated herein by reference in their entirety.

**TECHNICAL FIELD**

The present invention generally relates to holders for fiber optic connectors and more specifically relates to holders for fiber optic connectors which are protected by dust caps.

**BACKGROUND**

Fiber optic connectors include a polished end face, typically held by a ferrule, which permits positioning of the optical fiber held by the connector to receive and transmit signals another optical fiber or optical light source. It is desirable to keep these polished end faces as free of contaminants as possible to improve the transmission of light to and from the optical fiber held by the connector. Such contaminants which might adversely impact the transmission of light to and from the optical fiber include but are not limited to dust and finger prints.

Dust caps may be provided for connectors to protect the polished end face of the optical fiber. However, when such dust caps are in place, the connector is not capable of being received in known optical fiber adapters, such as those described in U.S. Pat. No. 5,317,663, and U.S. Pat. No. 6,347,888. The disclosures of these patents are incorporated herein by reference. A connector may be inserted into one of these known adapters for storage or pre-wiring of a cross-connection point, an interconnection point or some other type telecommunications switching or connection equipment with the dust cap removed. While the adapters might provide some protection from contaminants to a single connector inserted into an adapter, these adapters are not as effective as a dust cap in protecting the polished end face.

It is desirable to improve the known methods and apparatus for protecting the polished end face of a fiber optic connector within telecommunications equipment.

**SUMMARY**

The present invention relates to a fiber optic connector holder sized to fit within an opening for mounting a fiber optic adapter. The fiber optic connector holder is configured to permit a fiber optic connector with a dust cap positioned about a ferrule and a polished end face of an optical fiber held by the ferrule to be inserted within and releasably held by the connector holder.

2

The present invention further relates to a system for holding fiber optic connectors including a fiber optic connector holder mounted within an opening in a bulkhead for mounting a fiber optic adapter. The fiber optic connector holder is configured to receive a fiber optic connector with a dust cap mounted about a ferrule and polished end face of an optical fiber held by the ferrule. The connector holder may be removed from the bulkhead and a fiber optic adapter may be mounted within the same opening.

The present invention also relates to a method of holding an optical fiber connector to a bulkhead, when the fiber optic connector includes a dust cap mounted about a ferrule and a polished end face of an optical fiber held by the ferrule.

**BRIEF DESCRIPTION OF THE DRAWINGS**

The accompanying drawings, which are incorporated in and constitute a part of the description, illustrate several aspects of the invention and together with the detailed description, serve to explain the principles of the invention. A brief description of the drawings is as follows:

FIG. 1 is a first perspective view of a fiber optic connector holder according to the present invention.

FIG. 2 is a second perspective view of the fiber optic connector holder of FIG. 1.

FIG. 3 is a top view of the fiber optic connector holder of FIG. 1.

FIG. 4 is a bottom view of the fiber optic connector holder of FIG. 1.

FIG. 5 is a first end view of the fiber optic connector holder of FIG. 1.

FIG. 6 is a side view of the fiber optic connector holder of FIG. 1.

FIG. 7 is a second opposite end view of the fiber optic connector holder of FIG. 1.

FIG. 8 is a first perspective view of system for holder a fiber optic connector including the fiber optic connector holder of FIG. 1 with a fiber optic connector inserted.

FIG. 9 is a second perspective view of the system for holding a fiber optic connector of FIG. 8.

FIG. 10 is a top view of the system for holding a fiber optic connector of FIG. 8.

FIG. 11 is a side view of the system for holding a fiber optic connector of FIG. 8.

FIG. 12 is an end view of the system for holding a fiber optic connector of FIG. 8.

FIG. 13 is a cross-sectional view of the system for holding a fiber optic connector of FIG. 8, taken along line A-A in FIG. 11.

FIG. 14 is an exploded perspective view of the system for holding a fiber optic connector of FIG. 8.

FIG. 15 is a perspective view of the main housing of the fiber optic connector holder of FIG. 1.

FIG. 16 is a first perspective view of an inner housing of the fiber optic connector holder of FIG. 1.

FIG. 17 is a second perspective view of the inner housing of FIG. 16.

FIG. 18 is a top view of the inner housing of FIG. 16.

FIG. 19 is a side view of the inner housing of FIG. 16.

FIG. 20 is a first end view of the inner housing of FIG. 16.

FIG. 21 is a second end view of the inner housing of FIG. 16.

FIG. 22 is a first perspective view of the cover of the fiber optic connector holder of FIG. 1.

FIG. 23 is a second perspective view of the cover of FIG. 22.

FIG. 24 is a top view of the cover of FIG. 22.

3

FIG. 25 is a side view of the cover of FIG. 22.

FIG. 26 is a bottom view of the cover of FIG. 22.

FIG. 27 is a first end view of the cover of FIG. 22.

FIG. 28 is a second end view of the cover of FIG. 22.

FIG. 29 is a perspective view of the clip of the fiber optic connector holder of FIG. 1.

FIG. 30 is an end view of the clip of FIG. 29.

FIG. 31 is a side view of the clip of FIG. 29.

FIG. 32 is a bottom view of the clip of FIG. 29.

FIG. 33 is a top view of the fiber optic connector holder of FIG. 1 inserted within an opening in a bulkhead.

FIG. 34 is a perspective view of a bulkhead including a plurality of openings for receiving fiber optic connector adapters and the fiber optic connector holder of FIG. 1 inserted within one of the openings.

FIG. 35 is a perspective view of the dust cap of the fiber optic connector of FIG. 14.

FIG. 36 is a side view of the dust cap of FIG. 35.

FIG. 37 is an end view of the dust cap of FIG. 35.

FIG. 38 is a cross-sectional view of the dust cap of FIG. 35.

### DETAILED DESCRIPTION

Reference will now be made in detail to exemplary aspects of the present invention which are illustrated in the accompanying drawings. Wherever possible, the same reference numbers will be used throughout the drawings to refer to the same or similar parts.

Fiber optic cables may be terminated with fiber optic connectors such as connector 100 shown in FIGS. 8 through 14, below. Optical fiber within these cables may be terminated at a polished end face held by a ferrule 102 in connector 100, as is well known in the art and shown in U.S. Pat. No. 5,317,663, incorporated herein by reference. These polished end faces and ferrules 102 need to be stored and protected until needed for connecting to other fiber optic cables or optical signal equipment.

Often a dust cap 104 may be placed about ferrule 102 and the polished end face of the optical fiber to protect the polished end face from contamination from dust, fingerprints or other items which might degrade optical signal transmission. While it is known to store these in known optical fiber adapters until the fiber within the attached cable is needed to connect to another fiber optic cable or optical signal equipment, such storage is less than ideal as adapters do not seal the polished end face from contamination as well as dust cap 104 securely fit and held about ferrule 102 of connector 100. Known adapters do not permit insertion of connector 100 which still has dust cap 104 in place about ferrule 102 and the polished end face of the cable.

Referring now to FIGS. 1 and 2, connector holder 10 includes a main housing 12 defining an interior cavity 14. An open end 18 permits insertion of a connector 100 into cavity 14 while an opposite opening 16 permits dust cap 104 to protrude from connector holder 10. A clip 20 is positioned about main housing 12 and includes a pair of spring mounting clips 22. A pair of flanges 24 extends from opposing sides 26 of main housing 12 adjacent spring clips 22. Clips 22 and flanges 24 cooperate to releasably mount holder 10 to an opening in a bulkhead as is shown below.

Main housing 12 also includes a bottom 30 with a keyway 28 to receive a keyed extension of connector 100 to consistently orient connector 100 for insertion into cavity 14. Opposite bottom 30 is an open top closed a cover 32. This is shown in more detail in FIG. 12, below. FIGS. 3 through 7 provide additional views of connector holder 10.

4

Referring now to FIGS. 8 through 13, connector 100 is shown with connector 100 positioned within cavity 18. Dust cap 104 extends from opening 16 of connector holder 10 while connector 100 is inserted through open end 14.

Referring now to FIGS. 13 and 14, connector holder 10 further includes an inner housing 34 with a pair of opposing releasable catches 36 and an opening 38 sized to receive dust cap 104. Inner housing 34 is positioned within main housing 12 through an open top 40 with opening 38 adjacent opening 16 and catches 36 adjacent open end 14. Cover 32 is then positioned within open top 40 and clip 20 placed about cover 32 and main housing 12. Cover 32 may be sealed within open top 40 by gluing, ultrasonic welding or a variety of known fastening techniques. Connector 100 includes a pair of opposing recesses 106 which receive catches 36 when connector 100 is inserted within holder 10.

As shown, connector 100 and holder 10 are FC style. Connector 100 and holder 10 may conform to other styles and formats of electrical connectors and adapters without straying from the spirit of the present invention.

Referring now to FIG. 15, main housing 12 also includes a slot 42 along both sides of cavity 14 to receiving and positioning a flange of inner housing 34 within cavity 14. A recess 44 is provided along sides 26 to receive clip 20. Open top 40 includes a ledge 46 upon which cover 32 is positioned to close cavity 14. An outer bulkhead 68 forms a portion of opening 16. An inner bulkhead 45 is positioned spaced apart from outer bulkhead 68 and these bulkheads cooperate to define slot 42. Between bulkheads 45 and 68 is a positioning surface 43 defining the bottom of slot 42.

Referring now to FIGS. 16 to 21, inner housing 34 includes a pair of clip arms 48 extending from a cross piece 50. Opening 38 for receiving dust cap 104 of connector 100 is in cross piece 50. Catches 36 are at the end of clip arms 48 opposite cross piece 50. Cross piece 50 includes a pair of flanges 52 which are received in slots 42 in main housing 12. As shown in FIG. 18, catches 36 include a ramped portion 54 which is engaged by connector 100 as connector 100 is inserted within cavity 14 through open end 18 of connector holder 10. Clip arms 48 are deflected outward allowing connector 100 to pass between catches 36. When connector 100 is fully inserted within cavity 14 (as shown in FIG. 13) catches 36 are received within recesses 106 and a retaining surface 56 of each catch 36 hold connector 100 within cavity 14.

Inner housing 34 is configured to permit insertion within slots 42 of cavity 14 of main housing 12 in either of two orientations. A pair of edges 66 of cross piece 50 properly position inner housing within cavity 14 with regard to cover 32 and main housing 12 so that opening 38 is aligned to receive dust cap 104.

Referring now to FIGS. 22 to 28, cover 32 includes a recess 58 for receiving clip 20 along an outer surface 68. Also in outer surface 68 is a recess 72 for receiving indicia. Along an inner surface 70 are formed a pair of edges 64 configured to be received upon ledges 46 of main housing 12. Extending from inner surface 70 is an outer flange 60 which cooperates with bulkhead 68 within main housing 12 to define opening 16. Also extending from inner surface 70 is an inner flange 62 which is spaced apart from outer flange 60 to form a slot 63. Slot 63 cooperates within slot 42 of main housing 12 to receive flanges 52 of inner housing 34.

At the top of slot 63 is a positioning surface 61 which cooperates with one of edges 66 of inner housing 34 to position inner housing 34 within cavity 14 so that opening 38 of inner housing 34 is aligned with opening 16. When assembled as connector holder 10, positioning surface 43 of

5

main housing 12 and positioning surface 61 of cover 32 cooperate to engage both edges 66 of inner housing 34. Slot 42 of main housing 12 and slot 63 of cover 32 cooperate to capture flanges 52 of inner housing 34.

Referring now to FIGS. 29 to 32, clip 20 includes a cross piece 74 and a pair of opposing sides 76. Spring clips 22 are formed in sides 76. Sides 76 are received within recesses 44 of main housing 12 and cross piece 74 is received within recess 58 of cover 32. It is anticipated that clip 20 will be made of a resilient deformable metal to facilitate insertion and removal from an opening in a bulkhead. Spring clips 22 each include an end 78 and a ramped surface 80.

FIGS. 33 and 34 shows fiber optic connector holder 10 inserted within an opening 84 in a bulkhead 82. Bulkhead 82 may be part of a piece of telecommunications switching equipment such as a panel for making a plurality of connections between optical fiber cables including a plurality of openings 84 for adapters, as shown in FIG. 34. Alternatively, bulkhead 82 may include only a single opening 84 where only a single fiber optic connector holder 10 is needed.

Open end 18 of connector holder 10 is inserted through opening 84 until a pair of sides 86 of opening 84 engage ramped surfaces 80 of spring clips 22. Continued insertion of connector holder 10 will cause bulkhead sides 86 to deflect spring clips 22 inward toward sides 26. Bulkhead sides 86 will eventually pass beyond ends 78 of spring clips 22. Spring clips 22 will then spring back as shown in FIG. 34, capturing bulkhead sides 86 between ends 78 and flanges 24. Connector holder 10 may be removed from opening 84 by compressing spring clips 22 and removing in a direction opposite the insertion described above.

Alternatively, flanges 24 may be configured to include a fastener opening so that connector holder 10 can be mounted within opening 84 by removable fasteners.

It is anticipated that bulkhead should be interpreted broadly enough to include a telecommunications installation where openings 84 for mounting adapters and connector holders are included into sliding adapter packs, such as described in commonly-owned U.S. Pat. No. 5,497,444. The disclosure of this patent is incorporated herein by reference. Bulkhead should also be interpreted broadly enough to include a single opening in a wall or panel, a face plate of a telecommunications module for cross-connecting or inter-connecting multiple optical fiber cables, as well as other telecommunications installations where one or more adapters may be mounted within an opening 84.

Referring now to FIGS. 35 through 38, dust cap 104 includes a central opening 108 to receive ferrule 102 when ferrule 102 is inserted through open end 110. Opposite open end 110 is closed end 112 which includes knurling 114 to provide better grip for removing dust cap 104. Central opening 108 fits about ferrule 102 to provide a seal about ferrule 102 and to hold dust cap to connector 100. Due to the reduction of air volume within central opening 108 when ferrule 102 is inserted (see FIG. 13), one or more helix shaped recesses 116 are provided within central opening 108 along inner walls 118. Recesses 116 extend from adjacent closed end 112 to open end 110. Recesses 116 are small enough prevent entry of unwanted contaminants and still permit air displaced within central opening 108 to be expelled when ferrule 102 is inserted so that dust cap 104 may be fully seat to connector 100. Recesses 116 also allow air to pass into central opening 108 when dust cap 104 is withdrawn from ferrule 102. The shape of each recess 116 is also designed to allow passage of air into and out of central

6

opening 108 when dust cap 104 is removed or placed on ferrule 102 while inhibiting the passage of contaminants along the same path.

The above specification, examples and data provide a complete description of the manufacture and use of the composition of the invention. Since many embodiments of the invention can be made without departing from the spirit and scope of the invention, the invention resides in the claims hereinafter appended.

What is claimed is as follows:

1. A system for holding fiber optic connectors comprising: a fiber optic connector arrangement including a fiber optic connector and a dust cap, the fiber optic connector terminating an optical fiber having a polished end face, the dust cap covering the polished end face of the optical fiber when carried by the fiber optic connector;
- a holder module including a body defining an aperture sized to receive the fiber optic connector arrangement including the dust cap when the fiber optic connector arrangement is secured to the holder module, the fiber optic connector arrangement being releasable from the holder module with the dust cap still attached; and deflectable clip arms that releasably secure the fiber optic connector arrangement to the holder module.
2. The system of claim 1, wherein the holder module includes a main housing and an inner housing disposed within the main housing.
3. The system of claim 1, wherein the aperture has a first side and an opposite second side, wherein the connector arrangement is inserted into the aperture from the first side, and wherein the dust cap projects rearwardly from the second side when the connector arrangement is secured at the holder module.
4. The system of claim 1, wherein the holder module defines a cavity and the deflectable clip arms are disposed within the cavity.
5. The system of claim 1, wherein the fiber optic connector includes a ferrule carrying the optical fiber.
6. A system for holding fiber optic connectors comprising: a fiber optic connector arrangement including a fiber optic connector and a dust cap, the fiber optic connector terminating an optical fiber having a polished end face, the dust cap covering the polished end face of the optical fiber when carried by the fiber optic connector;
- a holder module including a body defining an aperture sized to enable passage of part of the fiber optic connector arrangement, including the dust cap, there-through when the fiber optic connector arrangement is secured to the holder module, the fiber optic connector arrangement, including the dust cap, being releasable from the holder module; and
- a retaining arrangement that releasably secures the fiber optic connector arrangement to the holder module.
7. The system of claim 6, wherein the fiber optic connector defines a longitudinal axis, and wherein the fiber optic connector arrangement is received through the aperture in a direction parallel to the longitudinal axis of the fiber optic connector.
8. The system of claim 6, wherein arms of the retaining arrangement deflect outwardly as the fiber optic connector arrangement is secured to the holder module.
9. The system of claim 6, wherein the holder module defines a cavity and the retaining arrangement is disposed within the cavity.
10. The system of claim 6, wherein the fiber optic connector includes a ferrule carrying the optical fiber.

11. The system of claim 10, wherein the dust cap defines an interior to receive the ferrule when the ferrule is inserted through an open end of the dust cap.

12. The system of claim 11, wherein the dust cap seals about the ferrule. 5

13. The system of claim 11, wherein the dust cap seals the polished end face from contaminants.

14. The system of claim 6, wherein the holder module is configured to mount to a surface so that the aperture of the holder module is located forward of the surface. 10

15. The system of claim 14, wherein the fiber optic connector arrangement extends orthogonally relative to the surface.

16. The system of claim 14, wherein the holder module latches to the surface. 15

17. The system of claim 6, wherein the retaining arrangement is configured to deflect outwardly and bias inwardly around the fiber optic connector arrangement to secure the fiber optic connector arrangement to the holder module.

18. The system of claim 17, wherein tips of the retaining arrangement deflect outwardly away from each other to receive the fiber optic connector arrangement. 20

19. The system of claim 18, wherein the tips define catches that engage the fiber optic connector arrangement.

20. The system of claim 18, wherein the aperture of the holder module extends between a front and a rear, wherein the holder module inhibits access to a portion of the fiber optic connector arrangement from the front of the holder module when the fiber optic connector arrangement is secured to the holder module. 25 30

\* \* \* \* \*